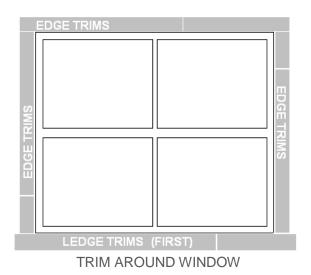


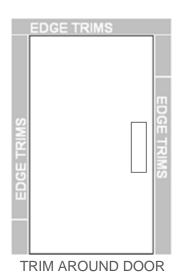
Edge, Ledge, Electrical Fixture Trim Installation Guidelines

Quality Stone provides these Installation Instructions as guidelines. Quality Stone, however, does not install product or have control over the installation. It is the responsibility of whoever does the installation to ensure all Quality Stone products are installed in accordance to the Quality Stone Installation Instructions. It is also the responsibility of the installer to ensure that all applicable building codes are being met or exceeded. InStone Distribution assumes no liability for either improper installation or personal injury resulting from proper or improper use or installation.



The following installation instructions must be followed for warranty purposes and for optimal performance. The operator of any power tools or other tools should be skilled and familiar with the correct use of each tool. Always study and follow local Building Codes when applying Quality Stone. Proper safety gear must be worn at all times.





*Make sure to follow local building code when applying any trims or other materials around windows and doors, and the proper use of flashings and sealants)



HANDLING AND STORAGE OF PRODUCTS:

Quality Stone products are highly impact resistant once they are installed, but should be handled carefully to reduce damage prior to installation. The products should be laid flat and kept out of direct sunlight or they may be susceptible to warping. Exposed polyurethane will yellow in the sun. Ensure any exposed areas are covered with the recommended Stone Finish (textured caulk) to protect from UV.

Different climates will also have a movement affect (expansion and contraction) in polyurethane products. Quality Stone has been designed to best adapt to this change, but it is always best to install when panels are cool– please ask representatives for the best stone fit for your application.

PRODUCT COLORING:

Please ensure, wherever possible, that the production dates on all product being installed side-by-side are the same. This will help ensure consistent coloring. Most of the time product from different dates will match up, but the installer should check this before installing. Also, there is the possibility for a panel to be slightly off-colored in a batch. Again, the installer should check all panels match before installing.

FINISHING AND MAINTENANCE:

Stone Finish caulking and/or touch-up paint must be used to cover exposed polyurethane, screw holes, damaged panels, or to add extra color. Exposed polyurethane will yellow and can deteriorate over time.

ELECTRICAL TRIMS

- Used to provide a clean finished look around most electrical plugs and switches.
- Electrical Trims should be installed before installing panels on the wall. Applied in 2 ways:
 - o 1) INSET MOUNT: Placed over top of existing plate, and screwed into place. This will hold the Trim out from the wall, but that gap will be hidden by surrounding Panels.
 - 2) FLUSH MOUNT: Attach a UL-listed extension box to prewired and mounted electrical box.
 Center Electrical Trim over the extension box. Level and plumb. The finishing plate is then mounted.
- Screwed should be placed on angles into the sides of the Trim in (1-2 screws on all sides). These will be concealed by the surrounded Panels. If screws must be applied to the face, Stone Finish caulking can be applied to fill in the holes, and then Touch Up Paint applied to ensure long-term color match.

FIXTURE TRIMS

- Used to provide a clean finished look around most outdoor wall lights and indoor sconces.
- Fixture Trims should be installed before installing panels on the wall.
- Application: Install a UL-listed extension box to prewired and mounted electrical box. Center Fixture Trims
 over the extension box. Level and plumb. The finishing plate is then mounted to the face of the Trim.
- Screwed should be placed on angles into the sides of the Trim in (1-2 screws on all sides). These will be concealed by the surrounded Panels. If screws must be applied to the face, Stone Finish caulking can be applied to fill in the holes, and then Touch Up Paint applied to ensure long-term color match.

EDGE TRIMS

- Used primarily at the sides and top of the windows and doors & can be used at the bottom of windows
- Apply screws in through the face in every 8". Stone Finish caulking applied to fill in the holes, and then Touch Up Paint applied to ensure long-term color match.
- Once trims are up, stone is then cut to butt up to trims
- If the Edge Trim is butting up against a Ledge Trim at the bottom of a window, it is best to cut it at an angle so it matches the downward angle of the Ledge Trim
- if an Edge Trim needs to be cut, make sure to apply Stone Finish caulking to the cut end

LEDGE TRIMS

- Used primarily at the bottom of windows as a sill, or at the top of stone as a top ledge
- Screwed in through the face in 3-5 spots. Stone Finish caulking applied to fill in the holes, and then Touch
 Up Paint applied to ensure long-term color match. Typically the Ledge trim is put on first at the bottom of the
 window, and then the Edge Trim is installed to butt to the top of the Ledge Trim
- if a Ledge Trim needs to be cut, make sure to apply Stone Finish caulking to the cut end

